

Inspection Sample Report

Apparel

Thank you for your interest in our inspection sample report!

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Inspection report

	eurc	200					1				Inspe			-60.	
Repo Inspe	Office ort number ection type	FI1	Banglade FINA						istome Brand	r I					
Inspe	ection date ection city spector					Sup	ent plier tory								
	-	4		Ord	er number		Referenc	e / Style			Color		De:	scription	
					SMS									HORT O COLLA	
	11			Orde	red quantit	У	Packed qu	antity %		Presente	ed quantity	%	Carto	ns quantity	
		Name of Street			60		0		0%	6	50	100%		0	
Inspecti	ion performed with	Purchase Order YES	Packing YES	list Co	onformity sam	nple Teo	chnical file YES	Labtest	t		ection level			100%	
		TLS	11.5		11.3		11.5		eral	l resu			Fai	60	
	Passad	1.Workmans	ship	2	Conformi	ity	3.Produ	ct Measu	remen	t 4.	On-site Tes	it	5.	Packing	
F	Passed Failed				Х			Х			Х	Х			
Rese	ervations	X		Level	Level Critic			its		Major defects			Minor	defects	
			Allowance			accepto	0.0	efused	acce	1.5 ccepted refused		a	4.0 accepted refu		
L.	A	QL		I° of defe		0	0	1		2			•	1	
				of most in		ant				knitting oil sta			Uneven bottom hem		
				defects						Oli Sta	1111		uncut	tineau	
2.	Confo	ormity	Fa	ail	C-1: Fo	-1: Found care label color code 7495 at bottom instead of 7970 as per tech file									
3.	Product Me	easurement	Fa	ail		(+4 CM) 1/2 bottom of legs(M-7/SIZE-T4									
4.	On-sit	e Test	Fa	ail		No Dummy available in factory ; Fabric does not absorve the water 3 second									
5.	Pacl	king	N	/A											
	General comn	nents					PPS and s	watch red	ceived	from facto	ory				
	Sealed ba	σ	Size T4	Color 7970	Qty 1	Prob	lems (Dx, Cx,	Mx)	Size	Color	r Qty		Problems (Dx, Cx, Mx)	
_			T4	7970	2		Sahde lot								
	racking number / Sea	arriumber	14	7970	2	ļ	MAJOR		ļ						



0 Product Picture 1



0 Product Picture 2



0 Product Picture 3 0 Product Pic





0 Product Picture 5

0 Product Picture 6



1.Workmanship

	Ref	Item	PYJAMA SI	HORT O COLLAR HO	DMME	Customer		
	MAJOR DEFECT DESCRIPTION	Size of defect (cm)	Major			Color	Serial # or Product Size	Defect number
1.2	knitting hole	0.2 cm	1			7970	T.4	D1
2.3	oil stain	5cm	1			7970	T.4	D2
	_							
				ļ	ļ			
	MINOR DEFECT DESCRIPTION	Size of defect (cm)		Minor		Color	Serial # or Product Size	Defect number
5.5 5.8	uncut thread Uneven bottom hem	2cm-2cm 1cm		3		7970 7970	T.4 T.4	D3-5 D6
	CRITICAL DEFECT DESCRIPTION	Size of defect (cm)			Critical	Color	Serial # or Product Size	Defect number
	Total		2	4	0			





1 - D01 knitting hole 1



1 - D01 knitting hole 2



1 - D02 oil stain 1 1 - D02 oil stain 2





1 - D03 uncut thread 1



1 - D03 uncut thread 2



1 - D04 uncut thread 1

1 - D04 uncut thread 2







1 - D05 uncut thread 1



1 - D05 uncut thread 2



1 - D06 Uneven bottom hem 1

1 - D06 Uneven bottom hem 2





2.Conformity

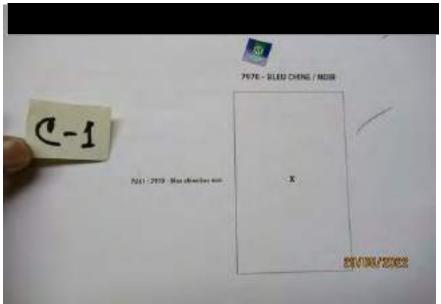
	Ref	Item de	scription	PYJAMA SHORT O	COLLAR HOMME Customer
	Points to check	Quantity checked	Pass / Fail	% of products	Comments
2.1	Product general checking	60 pcs	Pass	100%	
2.2	Conformity with sample-tech file	60 pcs	Pass	100%	
2.3	Conformity and position of woven brand label	60 pcs	Pass	100%	Printed
2.4	Conformity and position of washcare label	60 pcs	Fail	100%	C-1: Found care label color code 7495 at bottom instead of 7970 as per tech file
2.5	Conformity and position of hangtag		N/A		
2.6	Conformity and position of pricetag and barcode	60 pcs	Pass	100%	
2.7	Conformity and position of size label	60 pcs	Pass	100%	
2.8	Conformity of button, snaps, velcro, zip	60 pcs	N/A		
2.9	Conformity and position of embroideries-print (position measure)	60 pcs	Pass	100%	
2.10	Conformity of accessories	60 pcs	Pass	100%	
2.11	Conformity of color	30 pcs	Fail	100%	Top: 4/ Lighter-70%, 3/4 Lighter-30% Bottom: 4/5 Lighter-60%, 4/5 Darker-40%
2.12	Conformity of raw material, fabric, handfeel	60 pcs	Pass	100%	





2 - C1 Found care label color code 7495 at bottom instead of 7970 as per tech file 1 2 - C1 Found care label color code 7495 at bottom instead of 7970 as per tech file 2





2 - C1 Found care label color code 7495 at bottom instead of 7970 as per tech file 3 2 - C1 Found care label color code 7495 at bottom instead of 7970 as per tech file 4



2.1 Product general checking 1



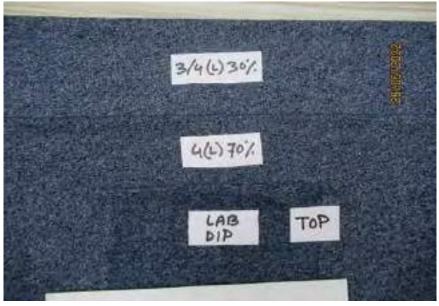
2.10 Conformity of accessories 1



2.10 Conformity of accessories 2



2.10 Conformity of accessories 3



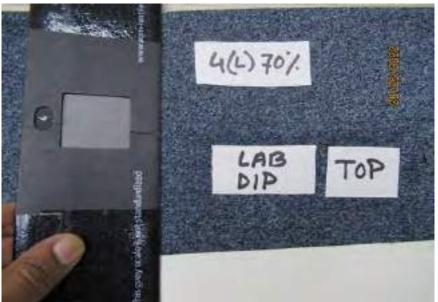
2/4 (c) 3 o/A

2/4 (c) 7 o/A

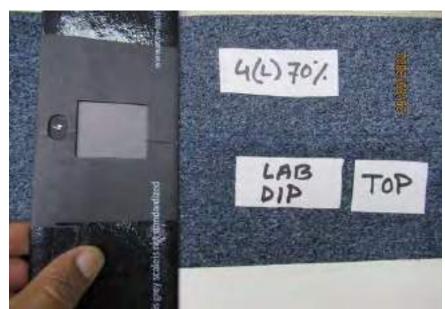
TOP

2.11 Conformity of color 2

2.11 Conformity of color 1

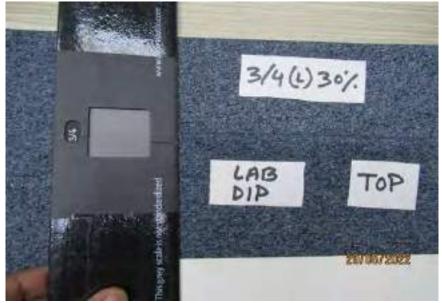


2.11 Conformity of color 3

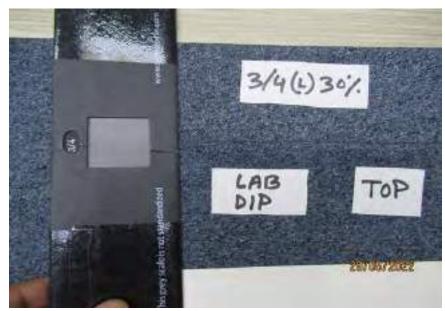


2.11 Conformity of color 4





2.11 Conformity of color 5



2.11 Conformity of color 6



2.11 Conformity of color 7



2.11 Conformity of color 8





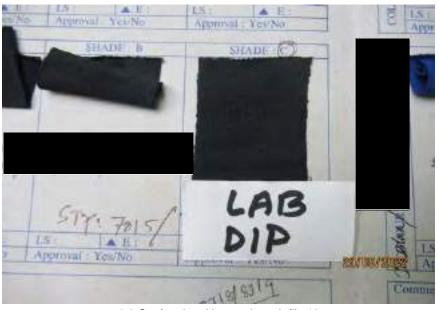
2.12 Conformity of raw material, fabric, handfeel 1



2.12 Conformity of raw material, fabric, handfeel 2



2.2 Conformity with sample-tech file 1



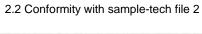
2.2 Conformity with sample-tech file 10



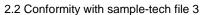


REF

2.2 Conformity with sample-tech file 11







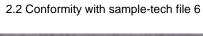


2.2 Conformity with sample-tech file 4



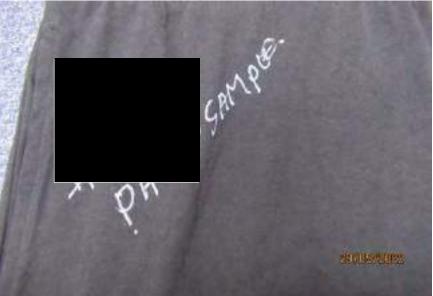
2949572022

2.2 Conformity with sample-tech file 5





2.2 Conformity with sample-tech file 7



2.2 Conformity with sample-tech file 8





2.2 Conformity with sample-tech file 9



2.3 Conformity and position of print brand label 1



2.4 Conformity and position of washcare label 1



2.4 Conformity and position of washcare label 2





2.4 Conformity and position of washcare label 3



2.4 Conformity and position of washcare label 4



2.4 Conformity and position of washcare label 5



2.9 Conformity and position of embroideries-print (position measure) 1





2.9 Conformity and position of embroideries-print (position measure) 2



3. Measurements

Style / Reference					Color						Cı	ustom	ier					
Measure description	#	Tol											T.4					
ivieasure description	#	101	M1	M2	M3	Theor. Meas	M4	M5	M6	Theor. Meas	M7	M8	M9	Theor. Meas	M10	M11	M12	Theor. Meas
	Color	ode =>									7970	7970	7970					
Width shoulder to shoulder	A*	1.00									1.00	1.00		44.00				
1/2 chest	В	1.00										-1.00	-1.00	53.00				
1/2 bottom of jacket	C*	1.00									1.00	-1.00	-1.00	53.00				
Height of jacket	D	1.50									-1.00	0.50		73.00				
lenth of the sleeves	E	1.00												26.50				
1/2 bottom of sleeve	G	0.50									0.50			18.00				
Outside neckline width	R	1.00									1.00	1.00	0.50	18.00				
Inside neckline height	S	1.00									-1.50	-1.50	-1.50	10.00				
Height sides	Н	2.00									-1.50	-1.50	-1.00	53.50				
Crotch lenght	l*	1.50										-1.00		26.00				
1/2 waist	J	1.00									-0.50	-0.50	-1.00	42.00				
1/2 bottom of legs	K	0.50									4.00	4.00	4.00	25.00				
Lenght of the drawcord in meter	CORDO	2.00									-3.00	-2.00		1.40				i
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3 - M7 1 3 - M7 2



4.On-site Test

	Ref		scription	PYJAMA SHORT O	COLLAR HOMME Customer
	Points to check	Quantity checked	Pass / Fail	% of products	Comments
4.1	Carton drop test (1 corner, 3 edges, 100 cm)		N/A		
4.2	Carton humidity test		N/A		
4.3	Sewing solidity test.	60 PCS	Pass	100%	
4.4	Label resistance test	60 PCS	Pass	100%	
4.5	Button-snap-velcro-zip test	60 PCS	Pass	100%	
4.6	Embroideries-print resistance test	60 PCS	Pass	100%	
4.7	Accessories test	60 PCS	Pass	100%	
4.8	Smell test		N/A		
4.9	Waterproof test		N/A		
4.10	Fitting test	60 PCS	Rev	100%	No Dummy available in factory
4.11	Hydrophily test	02 PCS	Fail	100%	Fabric does not absorve the water 3 second
4.12	Fabric weight test (GSM)	02 PCS	Fail	100%	Top: 146, Bottom: 156 gsm instead of 145 as per requirement
4.13	Sticker removable test		N/A		





4.11 Hydrophily test 1

4.11 Hydrophily test 2





4.11 Hydrophily test 3

4.11 Hydrophily test 4





TOP CAN THE TOP

4.11 Hydrophily test 5









4.12 Fabric weight test (GSM) 3





ZEV WI FROM

4.3 Sewing solidity test 1



4.3 Sewing solidity test 2



4.3 Sewing solidity test 3

4.3 Sewing solidity test 4





4.3 Sewing solidity test 5



4.4 Label resistance test 1

4.3 Sewing solidity test 6



4.4 Label resistance test 2



4.4 Label resistance test 3



4.6 Embroideries-print resistance test 1



4.4 Label resistance test 4



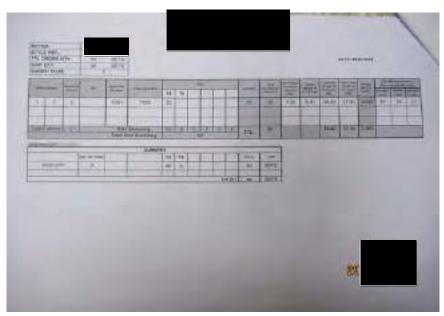
4.6 Embroideries-print resistance test 2





4.6 Embroideries-print resistance test 3

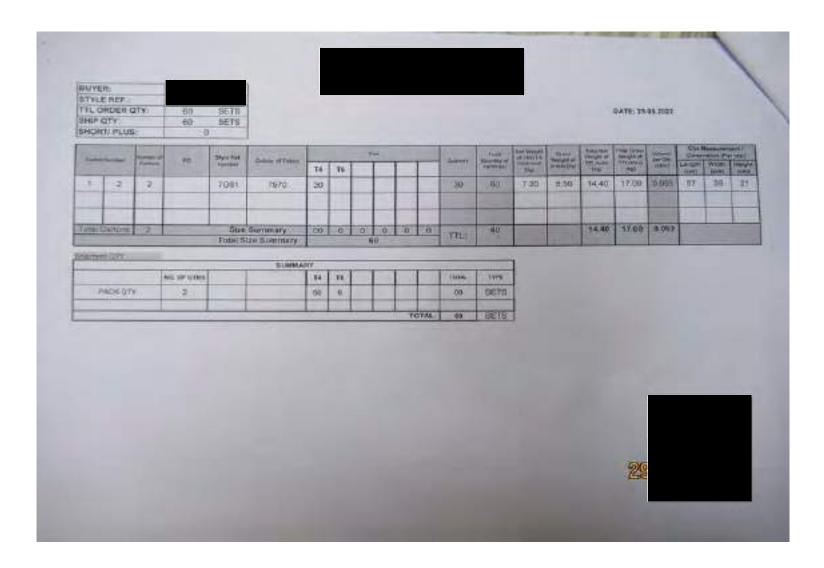
4.7 Accessories test 1



5.18 Logistic control, assortment and or homogenous cartons 1



Packing list





Customer							
Brand name							
Order number							
Reference code							
Reference name							
Item description	PYJAMA SHORT O COLLAR HOMM						
Product category	SMS pyja	ama men					
Season	AW	22					
Ordered quantity	6	60					
Total packed qty		0					
Total presented qty	6	60					
Qty of presented cartons	0						

Report n°	
Inspection type	FI1
Level	100%
Inspection date	29-May-2022
Inspection place	On-site
Province	
City	
Agent	
Supplier	
Factory	
If Reinsp number of previous report	
Inspector	

Factory GPS Coord	inates						NAME			CODE	
					Color1					7970	
					Color2						
Inspected products	icts	60		Color3							
ilispecteu prout	icts	00			Color4						
				Color5							
	•				Color6						
Inspection cond	ditions	Factory Manpower/Packer			Cleanliness		Brightness		Overall condition		on
inspection conc	altions	Not available		Clean			Sufficient	Good			

		Not available		Clean	Sufficient		Good
Order number	Reference number	Color	Carton number	Serial # or Pdt Size	Qty of pdts in carton	Qty of pdts picked	Final qty of pdts in ctn
Oraci-fidilibei	- Neierenee Humber-		- Surton Hullibel	Schain of Fut Size			
		7970	N/A	4/L	0	60	N/A
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CAP after inspection

Corrective & Improvement Actions Plan

								Achievement		
Problem / Discrepancy / Defect / Gap	Root cause of the problem	Picture code	Category	Customer requirement explained	Actions to avoid the problem	Pilots	Timing	Solved with AQM (minimum 5 consecutive pieces without the defect)	Start with AQM, under process	Not yet started
MEASUREMENT	Piece to piece Measurement is not doing properly and a gap is creating while doing the measurement		Measurement	Yes	After iron in the finishing need to make sure place to place in all the points measurement are respecting as per buyer requrement		Immediatly			X
Knitting hole	During the knitting, some troubles with needle could appear (thread slides out of the needle), and this leads to a hole in the knitting fabric		Conformity	Yes	-Just after knitting, remove knitting and reknit properly -On finished garment, when the defect is ponctual, mending is possible The factory should always change the needle as soon as the needle is broken and keep a record of all broken needle. Moreover, they must check the humidity in the air to be sure the yarn humidity is steady	=	Immediatly			X
Oil stain	Sewing machine could have some oil leak, making oil stain on garments.		Workmanshi p	Yes	-Use water and soap to remove. Let the garment dry before packing to avoid other stains TO AVOID The factory should always check the machine and clean them daily to avoid oil to go out		Immediatly			X
C-1: FOUND COLOR CODE 7495 ON CARE LABEL OF BOTTOM INSTEAD OF 7970 AS PER TECH-FILE-100%	FACTORY NOT FOLLOW TECH FILE		Workmanshi p	Yes	FACTORY SHOULD FOLLOW CUSTOMER REQ.		Immediatly			X



6.1 Inspected products 1



6.1 Inspected products 2



6.3 Eurofins sticker on checked pieces 1



6.3 Eurofins sticker on measured pieces 1





6.5 Eurofins sealed bag 3



6.5 Eurofins sealed bag 2



6.8 CAP - 01 MEASUREMENT 1



6.8 CAP - 01 MEASUREMENT 2



6.8 CAP - 02 Knitting hole 1



6.8 CAP - 02 Knitting hole 2



6.8 CAP - 03 Oil stain 1



6.8 CAP - 03 Oil stain 2



6.8 CAP - 04 FOUND COLOR CODE 7495 ON CARE LABEL OF BOTTOM INSTEAD OF 7970 2

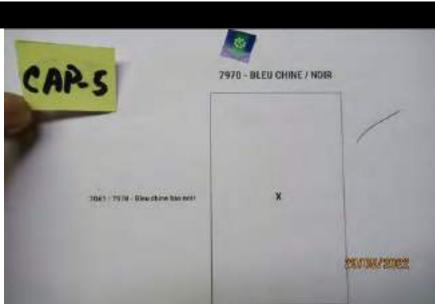


6.8~CAP - 04 FOUND COLOR CODE 7495 ON CARE LABEL OF BOTTOM INSTEAD OF 7970 1



6.8 CAP - 05 1





6.8 CAP - 05 3

6.8 CAP - 05 2



6.8 CAP - 05 4

