

**FSSC 22000 V7 in der Praxis statt Folienwissen**

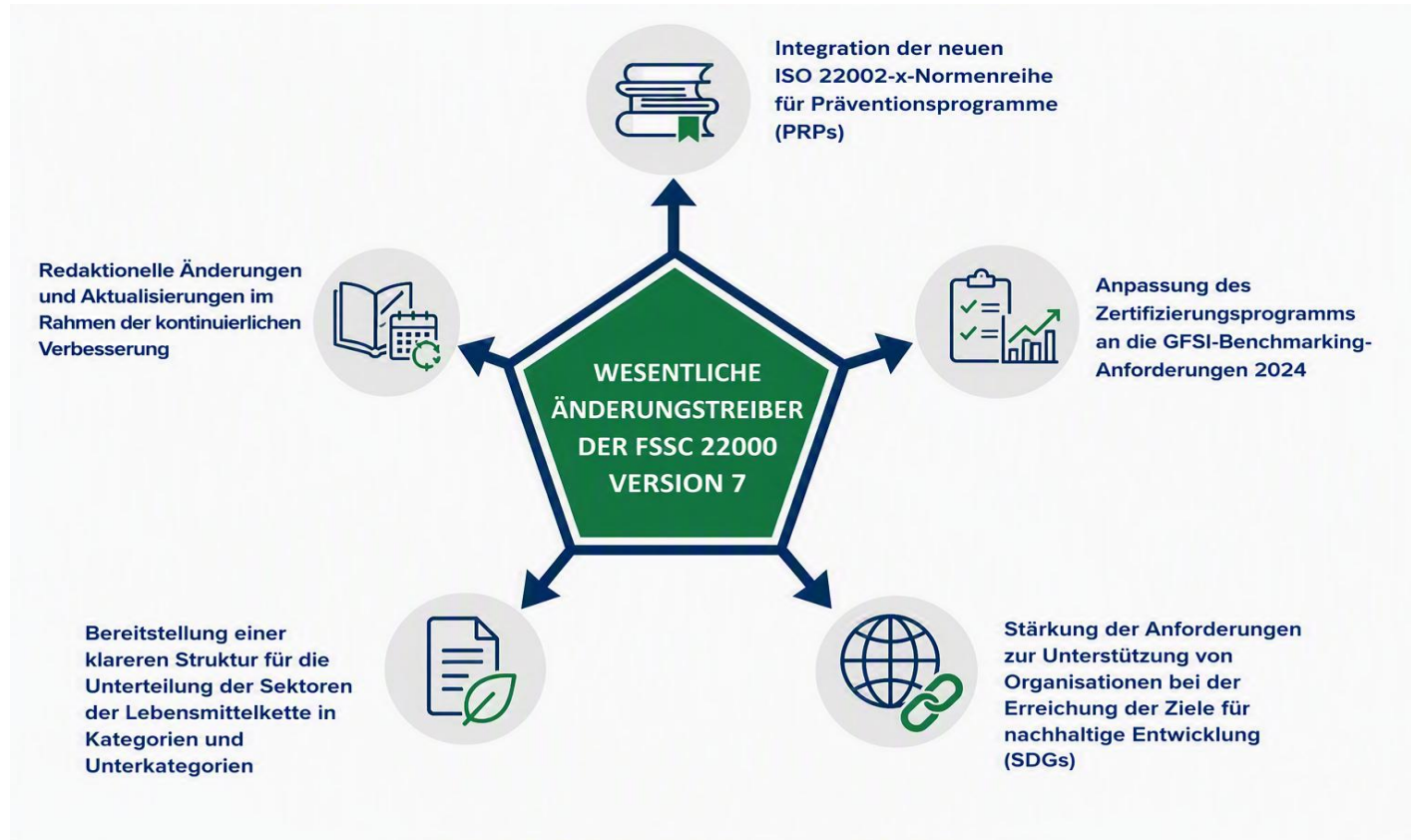
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Quelle Bild: <https://www.fssc.com/about/media/>, Stand: 01.09.2026





*Ziel: Stärkere Harmonisierung, weniger Doppelungen und eine weltweit einheitlichere Anwendung der PRPs*

**Kombinierter Betrieb: Ein Betrieb stellt Fruchtsäfte her und produziert auch die PET-Flaschen vor Ort im Streckblasverfahren.**



| ISO/TS 22002-1:2009 |                                               | ISO 22002-1:2025 |                                            | ISO 22002-100:2025 |                                            |
|---------------------|-----------------------------------------------|------------------|--------------------------------------------|--------------------|--------------------------------------------|
| 4                   | Construction & layout of buildings            | 4                | Construction & layout of buildings         | 4                  | Construction & layout of buildings         |
| 5                   | Layout of premises & workspace                | 5                | Design & layout of facilities & workspaces | 5                  | Design & layout of facilities & workspaces |
| 6                   | Utilities – air, water, energy                | 6                | Utilities                                  | 6                  | Utilities                                  |
| 7                   | Waste disposal                                | 8                | Waste, FLW management & recycling          | 8                  | Waste, FLW management & recycling          |
| 8                   | Equipment suitability, cleaning & maintenance | 9                | Equipment suitability & maintenance        | 9                  | Equipment suitability & maintenance        |
| 9                   | Management of purchased materials             | 10               | Management of purchased materials          | 10                 | Management of purchased materials          |

# Neue ISO 22002- Veränderungen in Klauseln



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ARS PROBATA

| ISO/TS 22002-1:2009 |                                                | ISO 22002-1:2025 |                                                                   | ISO 22002-100:2025 |                                                                   |
|---------------------|------------------------------------------------|------------------|-------------------------------------------------------------------|--------------------|-------------------------------------------------------------------|
| 10                  | Measures for prevention of cross contamination | 12               | Measures for prevention of contamination                          | 12                 | Measures for prevention of contamination                          |
| 11                  | Cleaning & sanitising                          | 13               | Cleaning & disinfection                                           | 13                 | Cleaning & disinfection                                           |
| 12                  | Pest control                                   | 7                | Pest control                                                      | 7                  | Pest control                                                      |
| 13                  | Personnel hygiene & employee facilities        | 14               | Personal hygiene & employee facilities                            | 14                 | Personal hygiene & employee facilities                            |
| 14                  | Rework                                         | 17               | Rework                                                            | -                  | -                                                                 |
| 15                  | Product recall procedures                      | -                | This requirement was removed as covered in ISO 22000 clause 8.9.5 | -                  | This requirement was removed as covered in ISO 22000 clause 8.9.5 |
| 16                  | Warehousing                                    | 11               | Storage, including warehousing, and transport                     | 11                 | Storage, including warehousing, and transport                     |
| 17                  | Product information/consumer awareness         | 15               | Product and consumer information                                  | 15                 | Product and consumer information                                  |
| 18                  | Food defence, biovigilance & bioterrorism      | 16               | Food defence and food fraud                                       | 16                 | Food defence and food fraud                                       |

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